

Date: Friday, 12/12/2008 10:17:48 AM
 User: Jean-Luc Menard

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services			Drawing Name	BUSHING		
Job Number	44040			Part Number	D38113		
Estimate Number	13539			Drawing Number	D3811 REV A		
P.O. Number	:			Project Number	N/A		
This Issue	12/12/2008	S.O. No.	:	Drawing Revision	A		
Prsht Rev.	NC			Material	:		
First Issue	11	Type	MACHINED PARTS	Due Date	19/12/2008	Qty:	50
Previous Run	41116			Um:	Each		
Written By	<i>JLM</i>			Comment	Est Rev:A New Issue 08-08-05 JLM Verified By:EC		
Checked & Approved By	<i>08/12/12</i>						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6R0500	6061-T6 Round Bar .500"	
		Comment: Qty.: 0.0315 f(s)/Unit Total : 1.5750 f(s) 6061-T6 Round Bar .500" Batch: <u>1109396</u>	<i>PL</i> <i>08/12/14</i>
2.0	HARDINGE	HARDINGE CNC LATHE SMALL	
		Comment: 1-TURN AS PER FOLIO FA772 & DWG D3811, FOLIO REV: <u>AA</u> DWG REV: <u>A</u>	<i>PL</i> <i>08/12/14</i>
		2-DEBURR AS REQUIRED	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	
4.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK	<i>J.F.</i> <i>08/12/15</i>
5.0	HAND FINISHING1	HAND FINISHING RESOURCE #1	
		Comment: HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005 4.1	<i>FJ</i> <i>08/12/15</i>

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Drawing Name: BUSHING

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



(SOX)

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

M-L 08/12/15

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST/19

AS 08/12/16 X85

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

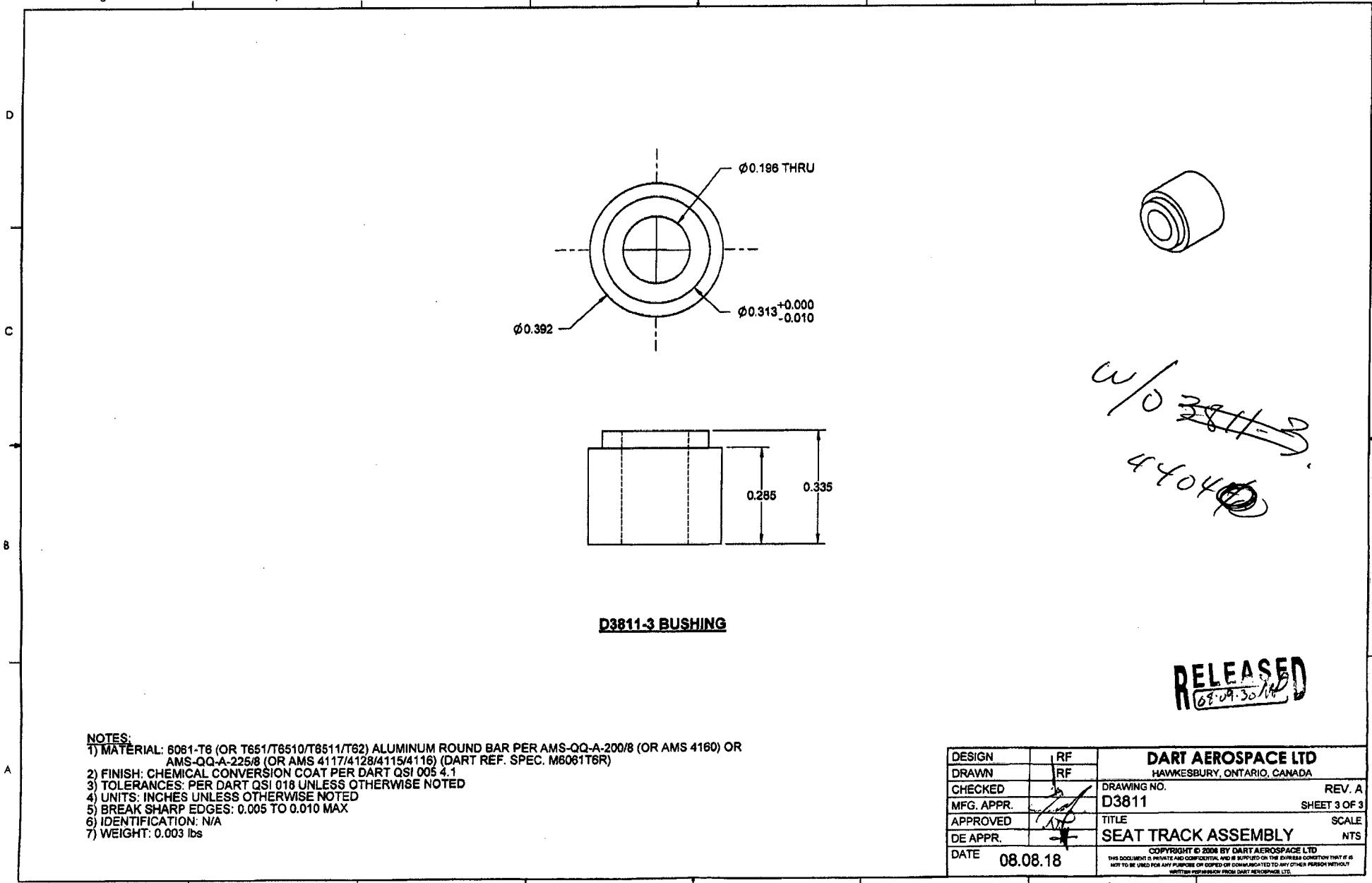
08/12/16 AJ

Job Completion



W 08/12/16

8 7 6 5 4 3 2 1



8 7 6 5 4 3 2 1

DART AEROSPACE LTD	Work Order:	44040
Description: Bushings	Part Number:	D 3811-3
Inspection Dwg:	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<i>J. Ed</i>	Audited by:	<i>J-F.</i>	Prototype Approval:	N/A
Date:	08/12/14	Date:	08/12/15	Date:	N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	